SODIUM SULFATE

By Dennis S. Kostick

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There are two types of sodium sulfate—natural and byproduct, also known as synthetic. Natural sodium sulfate is produced from naturally occurring brines and crystalline deposits found in California and Texas. It is also found as a constituent of saline lakes, such as the Great Salt Lake in Utah. Synthetic sodium sulfate is recovered as a byproduct from various manufacturing processes. Both types of sodium sulfate have several important and useful applications in various consumer products. In a survey of the top 50 basic organic and inorganic chemicals made in the United States, sodium sulfate ranked 47th in terms of quantity produced.1

Continuing with this report, all data will be reported in metric units to comply with Public Law 100-418 of August 23, 1988. This Federal law required all Federal agencies to use the metric system of measurement by the end of fiscal year 1992. Although the use of the metric measurement standards was authorized by law since 1866 (Act of July 28, 1866; 14 Statue 339) and the United States was an original signatory party to the 1875 Treaty of the Meter (20 Statue 709), the United States has been the only industrially developed nation that has not universally converted to the metric system from the English system of measurements. As foreign trade of soda ash increases and foreign participation in U.S. joint mining ventures continues, communicating information with an international standard of measurement becomes more important. Two of the three natural sodium sulfate producers have foreign partners and some of the byproduct producers do also.

DOMESTIC DATA COVERAGE

Domestic production and inventory data for natural sodium sulfate are developed by the U.S. Bureau of Mines from monthly and annual surveys of U.S. operations. Of the three natural sodium sulfate operations to which a survey request was sent, all responded, representing 100% of the natural sodium sulfate data used in this report.

Synthetic sodium sulfate data were collected by the U.S. Department of Commerce, Bureau of the Census, from monthly and annual surveys (aggregate data published in Current Industrial Reports, Inorganic Chemicals, M28A and MA28A) of companies engaged in recovering and selling byproduct sodium sulfate. Any revised Census Bureau data have been included using most recent Census Bureau statistics. These data are aggregated with U.S. Bureau of Mines natural sodium sulfate data and included in several tables. (See table 1.)

BACKGROUND

Natural sodium sulfate was known to have been used as a medicine as early as the 16th century. It was first accurately described in 1658 by Johann Rudolf Glauber, a German chemist whose name is still associated with the hydrated crystal, Glauber's salt (Na₂SO₄•10H₂O), and the anhydrous mixed sulfate, Glauberite (Na₂SO₄•CaSO₄).

Glauber and other researchers prepared sodium sulfate by reacting common salt with sulfuric acid. The invention of the Kraft process for making pulp and paper in 1880 provided the first major industrial market for sodium sulfate.

Definitions, Grades, and Specifications

The following terms are used in the sodium sulfate industry:

Anhydrous Sodium Sulfate.—Refined sodium sulfate or the mineral thenardite (Na₂SO₄). Named for the French chemist, Louis Jacques Thenard, thenardite is a colorless to white mineral with a specific gravity of 2.67 and a hardness of 2.5 to 3. Because of its whiteness and purity, it is used in detergents, pharmaceuticals, dyestuffs, glass, and ceramic glazes. Commercial-grade material has a bulk density of about 1.23 grams per cubic centimeter (77 pounds per cubic foot).

Byproduct Sodium Sulfate.— Synonymous with synthetic sodium sulfate. It is recovered as a byproduct from various chemical and textile manufacturing processes.

Glauber's Salt.—Same as the mineral mirabilite (Latin "sal mirabile" or "wonderful salt"), sodium sulfate decahydrate (Na₂SO₄•10H₂O). The mineral contains 55.9% water of crystallization and forms opaque to colorless needlelike crystals.

High Purity.—Refers to anhydrous sodium sulfate with a purity of 99% or greater. Usually sold to detergent, glass, and textile industries.

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Low Purity.—Some processes occasionally produce sodium sulfate that does not meet certain physical or color specifications required by certain consumers despite being a chemically pure product. This grade of sodium sulfate is generally sold to sectors that are not as concerned about whiteness or particle size, such as the pulp and paper industry, at reduced prices.

Natural Sodium Sulfate.—Sodium sulfate obtained from mining crystalline sodium sulfate-bearing minerals or from sodium sulfate-bearing brines.

Salt Cake.—Normally refers to impure sodium sulfate containing 90% to 99% Na₂SO₄. Because of its impurity or possible discoloration, it usually is sold only to the pulp and paper industry.

Synthetic Sodium Sulfate.—Same as byproduct sodium sulfate.

Sodium sulfate made from natural brine usually contains less than 0.5% total impurities, but that produced as a byproduct of other manufacturing may contain much larger quantities. The material meeting U.S. Pharmacopeia (U.S.P.) specifications and that intended for glassmaking must contain at least 99% sodium sulfate. In addition, glassmakers' grade must be low in iron and heavy metals. Technical grades of sodium sulfate may have from 2% to 6% impurities. Purchases of detergent or rayon-grade sodium sulfate are based primarily on whiteness. Its sodium chloride content may be between 1.5% and 2.0%, and its iron content between 60 and 100 parts per million.

Industry Structure

Three companies produced natural sodium sulfate from a total of three plants in California, Texas, and Utah. The domestic natural sodium sulfate industry supplied about one-half of the total output of U.S. sodium sulfate. Because of the location of these plants, most natural sodium sulfate is marketed in the West and southern gulf areas. Byproduct

material was supplied by 14 companies operating 15 plants primarily in the Midwest and Mid-Atlantic regions. Total rated production capacity in 1991 was 822,000 tons, and the industry operated at 85% of this capacity. (See table 2.)

Geology-Resources

Sodium is the sixth most abundant element in the Earth's crust. Sodium sulfate-bearing mineral deposits are geologically young, mainly of post-glacial age. Sodium sulfate is widespread in occurrence and is a common component of seawater and many saline or alkaline lakes. Economic reserves of natural sodium sulfate are estimated at 3.3 billion tons worldwide. With world production of natural sodium sulfate averaging about 2.6 million tons per year, supplies are sufficient to meet anticipated demand for several centuries. The quantity of synthetic sodium sulfate is dependent on the longevity of the manufacturing firms recovering byproduct sulfate.

Surface depressions or lakes that have no outlets and are fed by spring waters flowing over volcanic rocks containing sulfide minerals often yield soluble sulfide salts that are oxidized by contact with the air to produce sulfates. Some minerals over which the spring water may flow contain the sulfates directly, such as bentonite or gypsum. When an inland lake of this type evaporates and becomes highly concentrated in salts, one of the first salts to precipitate would be mirabilite, also known as Glauber's salt, which has very poor solubility at low temperatures. During seasonal temperature variations, the sulfate will precipitate preferentially to the lake bottom.

Thenardite and mirabilite are the only sodium sulfate minerals that are commercially important. Many economic deposits of sodium sulfate are in the form of crystalline beds of mirabilite such as those found in Canada and the U.S.S.R., which has the world's largest sodium sulfate resource in the Kara-Bogaz-Gol Gulf. Because mirabilite converts to thenardite when exposed to air, its outer surface may develop a thenardite crust.

Some buried sedimentary formations contain very large deposits of thenardite and glauberite, such as the deposit in Villarrubia de Santiago in Spain.

Sodium sulfate is also found dissolved in underground brines in California, Texas, and other parts of the world. The sulfate is usually converted to mirabilite when extracted from the brine by mechanical refrigeration techniques. (See table 3.)

Technology

The technology to mine and process natural sodium sulfate involves mechanical refrigeration or natural chilling to induce crystallization followed by dissolution, filtration, evaporation, and drying. Recovery of byproduct sodium sulfate from chemical processes involves various techniques.

Mining.—Sodium sulfate is extracted from the upper level of the Searles Lake brine in California and is treated separately from the carbonate-rich lower level and mixed layer brines. The subterranean sodium sulfate-bearing brines in western Texas are the simplest of the domestic brine deposits. Mechanical refrigeration is used to extract Glauber's salt crystals from the brine. The Great Salt Lake in Utah also contains valuable quantities of sodium sulfate. Brine from the most concentrated northwest segment of the lake is pumped into solar evaporation ponds on the eastern shore of the lake where sodium chloride first precipitates as the water evaporates. Sodium sulfate crystals precipitate in a fairly pure state when winter weather cools the brine to -1° to 4° C (30° to 40° F). The crystals are picked up by large earth-moving machinery and stored outdoors until further processing to anhydrous sodium sulfate can take place.

Processing.—At Searles Lake, the brine is first cooled at about 16° C (60° F) to precipitate borax crystals, which are removed from the system for subsequent further processing and sale. A second cooling to about 4° C (40° F) precipitates

the sodium sulfate in the form of Glauber's salt. These crystals are separated from the brine on a rotating drum filter. They are then redissolved in fresh water in a vacuum crystallizer. After the second separation and drying, the crystals are about 98.2% sodium sulfate. Additional treatment can obtain a 99.3% purity. Major impurities remaining are sodium chloride, sodium carbonate, and boron.

In Texas, after the crystals are processed in rotary drum vacuum filters and washed, they are melted and dehydrated using mechanical vapor recompression evaporators, which are more energy efficient than triple effect evaporators or submerged gas burners. Final classifying, centrifuging, drying in rotary kilns, and screening converts the Glauber's salt to marketable anhydrous sodium sulfate of 99.7% purity.

Purification and dehydration procedures at the facility on the Great Salt Lake are similar to those of other sodium sulfate plants. The final product results in a purity between 99.5% to 99.7%.

Sodium sulfate is also produced as a byproduct of the production of ascorbic acid, boric acid, cellulose, chromium chemicals, lithium carbonate, rayon, resorcinol, and silica pigments. It is also recovered from certain flue desulfurization operations. The Mannheim and Hargreaves furnace processes also produce byproduct sodium sulfate. In the Mannheim furnace, salt and sulfuric acid are reacted to form hydrogen chloride sodium sulfate. (HCl) and Hargreaves furnace produces HCl and sodium sulfate by the reaction of sulfur dioxide, sodium chloride, air, and water. The Mannheim process is the major method used in Europe, but its use in the United States has decreased considerably since less expensive methods to produce HCl became available.

Recycling.—Because of environmental concerns regarding sulfur emissions from pulp and paper mills, many Kraft pulpers were installing pollution abatement equipment to reduce sulfur losses in the pulping process. This will result in more

sodium sulfate being recycled and less used in batch makeup solutions.

Byproducts and Coproducts

The brines of Searles Lake in California contain sodium sulfate as well as coproduct borax, potassium chloride, sodium chloride, and soda ash. The Great Salt Lake in Utah is a source of magnesium compounds, potassium sulfate, sodium chloride, as well as sodium sulfate.

Some manufacturers of ascorbic acid, boric acid, cellulose, chromium chemicals, lithium carbonate, rayon, resorcinol, and silica pigments produce sodium sulfate as a byproduct of the process. The sodium sulfate is considered a waste product but has marketability.

Economic Factors

Prices.—Producers of natural sodium sulfate tend to market and sell most of their own product, but most synthetic producers use major chemical distributors or chemical supply companies as sales agents. The principal product made and sold by the synthetic sodium sulfate producer is the primary economic factor. Because sodium sulfate is considered a waste product, it will be sold at a price that ensures prompt sales. This practice tends to set the rates at which the natural product can be sold.

The list prices quoted in trade journals or by producers of all grades of sodium sulfate differ from the annual average values reported by the U.S. Bureau of Mines. The value represents the combined amount of total revenue of domestic natural sodium sulfate sold at list prices, spot prices, long-term contracts, discounts, and export divided by the aggregated quantity of sodium sulfate sold. The published value does not necessarily correspond to the posted list price. (See table 4.)

Tariffs.—Import tariffs serve to protect the interests of domestic producers for particular products. For sodium sulfate, a 32.5-cents-per-ton tariff is imposed on imported anhydrous sodium sulfate from countries having most favored nation (MFN) status and \$2.95 per ton from those with non-MFN status. There are no import tariffs on imported salt cake, regardless of the country of origin.

Royalties.—Sodium sulfate mined on Federal lands is subject to the Mineral Leasing Act of 1920, which provides for royalty payments to the U.S. Government. The royalty is 5% of the quantity or gross value of the output of the product at the point of shipment to market. Each Federal lease also has other costs, such as bonds, acreage rental fees, sodium prospecting permit application fees, and permit bonds. The Searles Lake sodium sulfate deposit is the only resource with active operations that has any Federal leases. Because of the variety of the brine constituents, the operator has a commingling agreement with the U.S. Government to compute royalties.

Depletion Provisions.—Legislation passed by the U.S. Government provides an allowance for the depletion of natural resources, notably timber and minerals. The depletion allowance is an important inducement for companies willing to accept the risk and high cost of mining development. The concept of depletion allowances for minerals is similar to the depreciation of other assets. Although cost depletion and percentage depletion are two methods used to compute depletion deductions, most companies prefer to use the latter. About 100 mineral categories are entitled to percentage depletion. The rates range between 5% and 22% of the gross income from the mineral property, depending on the mineral and location (foreign or domestic), and are subject to a limitation of 50% of the net income of the property. The mineral depletion allowance for natural sodium sulfate is 14% for U.S. companies mining from domestic or foreign sources.

Operating Factors

Operating factors are different for mining companies producing natural

sodium sulfate compared with manufacturing facilities recovering byproduct sodium sulfate. The quantity of synthetic sodium sulfate recovered is directly associated with the production capabilities of the primary industry (e.g., rayon, lithium carbonate, etc.) and the sulfate recovery rates.

Environmental Requirements.—Land usage may become a problem when sodium sulfate is obtained by solar evaporation, as in the case of the Great Salt Lake brines. Large areas of relatively flat land are required to allow for adequate concentration evaporation. When land values are high, the capital required for land acquisition may increase operating costs. Disposal of the waste liquors from which sodium sulfate was extracted may develop into a major ground water discharge problem in some areas. Reinjection of spent solutions into underground source strata is expensive but often is the only acceptable method of disposal.

Because sodium sulfate is water-soluble, most releases of sodium sulfate to the environment affect water quality rather than air or land quality. These releases are mainly from Kraft pulp mills, which typically discharge between 5 to 15 million kilograms (11 to 33 million pounds) of sodium sulfate per year per site. The resulting drinking water concentrations have been estimated as high as 38.8 milligrams per liter, which is significantly below the maximum concentration level of 250 milligrams per liter set by the National Secondary Drinking Water Standard.

Problems associated with chemical effluents discharged from manufacturing plants that recover sodium sulfate have also caused environmental concerns not attributed to sodium sulfate. The second largest byproduct sodium sulfate facility in the United States at Front Royal, VA, owned by Avtex Fibers Inc., was closed in late 1989 by Federal and State regulatory agencies because of contaminated water discharges containing carbon disulfide and polychlorinated biphenyls (PCB's). These toxic chemicals

were produced from rayon manufacture, not sodium sulfate recovery.

Toxicity.—Sodium sulfate was deleted in early 1989 from the list of toxic chemicals under section 313 of title III of the Superfund Amendments and Reauthorization Act of 1986. The U.S. Environmental Protection Agency determined that there was no evidence that sodium sulfate caused, or could reasonably be anticipated to cause, adverse human health or environmental effects as specified in the act.

Employment.—According to the Bureau of Labor Statistics and industry sources, approximately 300 persons are employed in mining and processing natural sodium sulfate in the United States. Data are not available on the number of personnel employed in recovering byproduct sodium sulfate.

Energy Requirements.—The energy requirements to mine natural sodium sulfate are minimal compared to the amount of energy required to process it. An early U.S. Bureau of Mines energy survey reported that 4.5 million British thermal units (Btu's) was required to produce 1 ton of natural sodium sulfate. With the interest in conserving energy, some technical improvements, such as the installation of mechanical recompression crystallizers, have reduced the overall energy requirement to slightly less than 2 million Btu's per ton of sulfate produced.

Transportation.—All natural sodium sulfate is shipped in bulk or in bags by either rail or truck. The mode of transportation depends on the location of the customer, quantity purchased, and difference in freight rates. Because of the location of the natural producers in the West and Southwest, very little natural sodium sulfate is shipped to the East because transportation rates reduce its competitiveness with synthetic sodium sulfate. Consumers in the Midwest and East tend to rely on synthetic sodium

sulfate produced in various Midwest and Southern locations.

ANNUAL REVIEW

Domestic sodium sulfate production decreased about 2% in 1991 while overall U.S. apparent consumption declined 6%. The slight downturn in production was attributed to the national economic recession that affected some of the industries that recover byproduct sodium sulfate. Although the United States is one of the largest producers in the world of natural and synthetic sodium sulfate, its share has decreased from 23% of world production total in 1980 to 14% in 1991. Figure 1 graphically shows the trend of U.S. production since 1970. Total production has declined 44% since 1970. (See figure 1.)

Issues

The environmental movement in North America continued to adversely affect the North American sodium sulfate industry. Changes toward oxygen-base bleaching chemicals by the pulp and paper industry have reduced the sales by several sodium sulfate suppliers. Some of the chemicals can be produced on-site at various pulp mills. One of the chosen bleaching chemicals, chlorine dioxide, produces sodium sulfate as a byproduct that can be used and partially recycled by the pulp mills. By producing their own sodium sulfate, certain pulp mills would not have to purchase any sodium sulfate.²

Sodium sulfate consumption by the soap and detergent industry, which has been the largest consumer of sodium sulfate, remained stagnant because of product reformulations. In addition, the growing national environmental awareness regarding the volume of packaging material discarded to landfills prompted certain detergent manufacturers to begin making superconcentrated or compact products that are packaged in smaller containers. This reduction in package size minimizes the amount of landfill waste but also reduces the quantity of sodium sulfate used in powdered detergents. Sodium sulfate is used as a filler in powdered home laundry detergents. (See figure 2.)

Production

U.S. production of sodium sulfate decreased about 2% in 1991 primarily because of stagnant market conditions. Problems in byproduct production in the Southeast cause some tightness in the market. Production was temporarily down at the Bessemer City, NC, plant of Lithium Corp. of America, and a late startup at Cortauld's Le Moyne, AL, plant also caused supply disruptions.3 the Hoffman-LaRoche Reportedly, pharmaceutical plant at Belvidere, NJ, ceased recovering sodium sulfate. Green Bay Packaging Inc., of Green Bay, WI, converted to using recycled paper that eliminated the sodium sulfate recovery operation. W. R. Grace and Co. changed its chelate agent process technology that reduced the quantity of sodium sulfate recovered. The plant is at Nashua, NH.

The United States and Mexico were the largest producers of total sodium sulfate, each representing about 13% of the world total. Spain produced 12%, followed by the U.S.S.R., 11%, and Canada and Germany, 7% each. These six countries accounted for approximately 65% of the world's output of total sodium sulfate, based on obtainable production data. (See tables 5 and 6.)

Consumption and Uses

U.S. sodium sulfate apparent consumption decreased 6% from that of the previous year. Most of the same conditions that affected demand in 1990 remained in 1991. Concern for the environment was the paramount reason behind the stagnant supply and demand situation. Imports for consumption of sodium sulfate, primarily from Canada and Mexico, also declined because of the depressed U.S. markets in which sodium sulfate is consumed.

An estimated 53% of the total sodium sulfate consumed in the United States is for use as a filler in powdered laundry detergents. Many areas in the country have adopted phosphate bans or

limitations because phosphatic detergents contribute to the environmental problems of eutrophication. The affected areas represent about 33% of the U.S. this population. response to In environmental issue, detergent manufacturers have reformulated many of their detergents by switching from sodium tripolyphosphate (STPP) to tetrasodium pyrophosphate, which has the same building power as STPP but requires less to be used, thereby reducing the amount of phosphate released environment. These reformulations used more sodium sulfate as filler, which was beneficial to the sodium sulfate industry.

Sodium sulfate consumption decreased in the Kraft pulping industry because of the economic recession affecting the paper industry and recycling of paper products. Kraft pulping represented about 83% of the domestic pulp market in 1991. Public awareness about the environmental issue of nondegradable plastic packaging made many people prefer brown paper grocery bags (produced by the Kraft process), which degrade in landfills much more readily than plastic bags. Kraft pulping represents about 27% of the total demand for sodium sulfate. (See figure 3.)

Stocks

Yearend inventories of natural sodium sulfate stored by the three producers were 35,436 tons, which was a 9% decrease over that of the previous year. The material stockpiled was anhydrous sodium sulfate. Synthetic sodium sulfate was marketed mainly through major chemical distributors, which have separate storage facilities from the producers.

Atochem North America Inc. installed a new bagging system to handle its natural sodium sulfate supplies. The operation is at Charlotte, NC, and has a capacity to package more than 40,000 tons of product annually. Sodium sulfate can be packaged and stockpiled at the facility, which is closer to several of Atochem's customers.

Markets and Prices

The average value declined from \$96.63 per metric ton (\$87.66 per short ton) to \$87.34 per metric ton (\$79.23 per short ton) for bulk sodium sulfate, f.o.b. mine or plant.

As of December 1, Atochem North America increased it prices for natural sodium sulfate by \$5 per ton. The new prices, per short ton, are: bulk detergent grade, \$110; bulk glass grade, \$110; bulk paper grade, \$105; 100-pound bags detergent grade, \$137; 50-pound bags detergent grade, \$144; SS 2,000 pounds, \$137.50; and SS 1,350 pounds, \$144.45.4 (See table 7.)

Foreign Trade

U.S. exports of 103,000 tons were 66% higher in 1991 when compared with those of the previous year. The Republic of South Korea received almost 3 times the quantity of sodium sulfate in 1991 than it imported in 1990. This increase was because of Oriental Chemical Industries (OCI), which became a joint-venture partner with North American Chemical Co. at Searles Lake, CA. OCI was taking its share of product back to Korea for consumption.

Canada and Mexico supplied about 98% and about 2%, respectively, of total U.S. sodium sulfate imports. Small shipments were sent to the United States from Brazil, Finland, Germany, and Japan. Although the United States had a net import reliance of about 8%, most imports were less expensive to consumers than products from domestic sources, especially when overland shipping costs are considered.

Approximately 33% of the total quantity was shipped to Australia; Chile, 15%; Colombia, 14%; and New Zealand, 8%. Most was in the form of low-purity salt cake. (See tables 8, 9, 10, 11, and figure 4.)

World Review

Industry Structure.—About 52% of the world sodium sulfate production in 1991 was from natural sources; the balance

was represented by synthetic sodium sulfate recovered from various chemical and manufacturing processes. Although the U.S. Bureau of Mines collects or estimates data from 28 sodium sulfate-producing countries, other countries are known or assumed to have produced synthetic sodium sulfate, but production statistics are not reported, and available information is inadequate to make reliable estimates of output. (See table 12.)

Capacity.—The data in table 2 are rated capacities for domestic natural operations and byproduct recovering facilities in 1991. Rated capacity is defined as the maximum quantity of product that can be produced in a period of time on a normally sustainable long-term operating rate, based on the physical equipment of the plant, and given acceptable routine operating procedures involving labor, energy, materials, and maintenance. Capacity includes both operating plants and plants temporarily closed that, in the judgment of the author, can be brought into production within a short period of time with minimum capital expenditure.

Mine capacity for natural sodium sulfate is derived from available company data on ore throughput to the refinery. The ore refers to mined crystalline sodium sulfate, harvested precipitate, or sodium sulfate-bearing brines. Refinery capacity for natural sodium sulfate pertains to the total amount of anhydrous sodium sulfate that the plant is capable of processing from the ore. Synthetic sodium sulfate refining capacity is dependent on the production capabilities of the primary industry and the sodium sulfate recovery rates.

Canada.—Agassiz Resources Ltd., which is the second largest natural sodium sulfate producer in Canada, closed its Hardene, Saskatchewan, facility in April. By July, Agassiz's plants at Cabri, Saskatchewan, and Metiskow, Alberta, had suspended operations because of economic conditions.⁵

Iran.—A 20,000-ton-per-year synthetic sodium sulfate plant is under construction

near Ghazvin, 250 kilometers west of Teheran. Alborz Chemical Complex Co., a subsidiary of Alborz Investment Corp., the owner, planned to sell the sodium sulfate primarily to the local detergent industry. Startup of the facility was planned for 1992 or 1993.⁶

United Kingdom.—Imperial Chemical Industries licensed a new electrolytic process that recycles sulfuric acid and caustic soda from liquid wastes containing sodium sulfate. The sodium sulfate had been discharged as effluent to streams and rivers, which were becoming environmentally contaminated. Instead of purifying and selling the sodium sulfate byproduct, which had declining markets, the material could now be converted to salable acids.⁷

OUTLOOK

U.S. natural and synthetic sodium sulfate production and consumption decreased 44% and 48%, respectively. from those of 1980 to 1991. The decreases were because of changes in the recovery operations of consuming industries mandated by environmental legislation requiring reductions in sulfate emissions and declining use of sodium sulfate in powdered laundry detergents. Although production has been relatively flat since about 1982, domestic consumption of sodium sulfate has fluctuated primarily due to detergent reformulations that contain reduced quantities of sodium sulfate. U.S. consumption is expected to decline further, or less pessimistically remain flat, in the next few years.

The United States is a very important market for Canadian sodium sulfate. In 1991, 45% of Canadian output was exported to the United States. If domestic markets continue to decline, Canadian producers would encounter financial hardships and would be forced to look for more distant export opportunities. Sodium sulfate imports from Mexico are relatively minor compared to its total production capability; therefore, any erosion of U.S. domestic consumption

would not affect Mexican producers significantly.

Production

The changes in the domestic demand situation has prompted several byproduct sodium sulfate producers to consider changing their process technology that would alter the composition of byproduct wastes. For example, hydrochloric acid plants could use potash, rather than salt, to recover potassium sulfate instead of sodium sulfate. Potassium sulfate is a fertilizer used for tobacco, fruits, nuts, and other crops.

A new method to produce byproduct sodium sulfate began in mid-1991. Tonolli Canada Ltd. started to produce about 7,000 tons per year of sodium sulfate from its battery recycling operation in Mississauga, Ontario, Canada. Its technology will be used by Doe Run Co., at Boss, MO. This facility will recover about 12,000 tons of sodium sulfate annually.8 Reportedly, other battery recycling plants are planned that will also recover sodium sulfate. They include GNB Batteries Inc. of Fort Valley, GA, and Asarco. BASF Corp. is reportedly evaluating recovering sodium sulfate from one of its chemical operations. Formosa Plastics Corp. planned to construct a rayon plant near Wallace, LA, that would produce about 75,000 tons of synthetic sodium sulfate annually. These new byproduct operations will have an effect on the other byproduct plants and natural sodium sulfate producers that market sodium sulfate into those regions.

Detergents

The use of sodium sulfate as a filler appears to have peaked in 1989. In 1991, major detergent manufacturers continued making more superconcentrated detergent products rather than the traditional large boxes filled with bulk detergents containing up to 20% sodium sulfate as filler. This change, initiated by environmental considerations, will further reduce sales of sodium sulfate in the near future unless consumers do not purchase

the more expensive superconcentrate detergents because of the higher cost. If the economic recession continues, which affects consumer spending, less expensive powdered detergents containing sodium sulfate may be reintroduced at the expense of the more expensive concentrated and liquid products. In addition, liquid laundry detergents that do not contain any sodium sulfate continued to make up about 40% of the home laundry market.

Pulp and Paper

The economic recession that began in late 1990 and lasted throughout 1991 affected sodium sulfate sales to the pulp and paper sector, resulting in reduced sodium sulfate consumption. Environmental concerns regarding sulfur emissions prompted many Kraft pulpers to install pollution control equipment to reduce sulfur losses in the pulping process. Furthermore, many Kraft pulpers are changing their bleaching chemicals to abide by the new environmental regulations. Production of sodium chlorate, which is used to make chloride dioxide, will increase as the demand for oxygen-base bleaching chemicals rises. The process will produce sodium sulfate as a byproduct, thereby reducing the demand for saltcake. Recycling of brown paper bags made by the Kraft process will also reduce sodium sulfate consumption in the future.

OTHER SOURCES OF INFORMATION

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Sodium Sulfate Deposits, Industrial Minerals and Rocks, Society of Mining Engineers, 5th ed., v. 2, 1983, pp. 1207-1223.

TABLE 1 SALIENT SODIUM SULFATE STATISTICS

(Thousand metric tons and thousand dollars)

| 1987 | 1988 | 1989 | 1990 | 1991 |
|----------|--|---|---|---|
| | | | | |
| 725 | 743 | 685 | '7 13 | 696 |
| \$69,289 | \$64,545 | \$62,703 | \$64,244 | \$60,825 |
| 111 | 77 | 62 | 62 | 103 |
| \$10,554 | \$8,737 | \$6,241 | \$6,704 | \$11,495 |
| 125 | 136 | 173 | 162 | 157 |
| \$10,363 | \$11,962 | \$13,990 | \$13,155 | \$13,807 |
| 50 | 54 | 24 | 39 | 35 |
| 755 | 798 | 825 | 798 | 754 |
| 74,895 | ^r 4,943 | ⁵ 4,931 | r4,870 | •4,837 |
| | 725 \$69,289 111 \$10,554 125 \$10,363 50 755 | 725 743 \$69,289 \$64,545 111 77 \$10,554 \$8,737 125 136 \$10,363 \$11,962 50 54 755 798 | 725 743 685 \$69,289 \$64,545 \$62,703 111 77 62 \$10,554 \$8,737 \$6,241 125 136 173 \$10,363 \$11,962 \$13,990 50 54 24 755 798 825 | 725 743 685 713 \$69,289 \$64,545 \$62,703 \$64,244 111 77 62 62 \$10,554 \$8,737 \$6,241 \$6,704 125 136 173 162 \$10,363 \$11,962 \$13,990 \$13,155 50 54 24 39 755 798 825 798 |

*Estimated. 'Revised.

¹Includes natural and synthetic. Total production data for synthetic sodium sulfate, obtained from the Bureau of the Census, was revised in Dec. 1990 M28A Inorganic Chemicals, Current Industrial Report.

²The value for synthetic sodium sulfate is based upon the average value for natural sodium sulfate.

¹Chemical and Engineering News. Facts and Figures for the Chemical Industry. V. 69, No. 25, p. 31.

²——. Paper Industry Changes Shake Supplier Lineup. V. 69, No, 45, pp. 15-16.

³Chemical Marketing Reporter. Sodium Sulfate. V. 240, No. 12, p. 30.

⁴——. Bases and Salts, Sodium Sulfate. V. 240, No. 25, p. 29.

^{5——.} Detergent Compact Shift Makes Sulfate Outlook Grim. V. 239, No. 17, p. 5.

⁶Industrial Minerals. New Synthetic Sodium Sulfate Plant. No. 286, p. 29.

⁷——. Company News. ICI Cleans Up Na₂SO₄ Waste. No. 286, p. 28.

²Chemical Marketing Reporter. Detergent Compact Shift Makes Sulfate Outlook Grim. V. 239, No. 17, p. 5.

TABLE 2 PRODUCERS OF NATURAL AND SYNTHETIC SULFATE, IN 1991

| | Plant nameplate | | |
|--|------------------------------------|--------------------|--------------------------------|
| Product and company | capacity (thousand metric tons) | Plant location | Source |
| Sodium sulfate, natural: | | | - |
| Great Salt Lake Minerals & Chemicals Corp. | 45 | Ogden, UT | Salt lake brine. |
| North American Chemical Co., Westend plant | 218 | Trona, CA | Dry lake brine. |
| Ozark-Mahoning Co. ² | 141 | Seagraves, TX | Do. |
| Total | 404 | | |
| Sodium sulfate, synthetic: | | | |
| BASF | 34 | Lowland, TN | Rayon manufacture. |
| Climax Chemical Co. | 45 | Hobbs, NM | Hydrochloric acid manufacture. |
| Courtaulds North America Inc. | 45 | La Moyne, AL | Rayon manufacture. |
| Cyprus Specialty Metals | 16 | Kings Mountain, NC | Lithium carbonate. |
| W. R. Grace & Co. Organic Chemicals Div. | 8 | Nashua, NH | Chelating agents. |
| J. M. Huber | 32 | Etowah, TN | Silica pigment. |
| Do. | 14 | Havre de Grace, MD | Do. |
| Indspec Chemical Corp. | 35 | Petrolia, PA | Resorcinol manufacture. |
| Lithium Corp. of America | 41 | Bessemer City, NC | Lithium carbonate. |
| North American Rayon Corp. | 14 | Elizabethton, TN | Rayon manufacture. |
| Occidental Chemical Corp. | 109 | Castle Hayne, NC | Sodium dichromate manufacture |
| Public Service of New Mexico | 6 | Waterflow, NM | Flue gas desulfurization. |
| Teepak, Inc. | 6 | Danville, IL | Cellulose manufacture. |
| Texaco Chemical Co. | 3 | Delaware City, DE | Flue gas desulfurization. |
| Total | 408 | | |
| Grand total | 812 | | |

Purchased Nov. 30, 1990, from Kerr-McGee Chemical Corp.

Ozark's Brownfield plant, owned by Atochem North America (formerly Pennwalt), was placed on standby in Sept. 1987; 64,000 tons of capacity is not included in total industry capacity.

TABLE 3 **WORLD NATURAL SODIUM SULFATE RESERVES AND RESERVE BASE**

(Million metric tons)

| | Reserves | Reserve base ¹ |
|--------------------------|----------|------------------------------|
| North America: | | |
| Canada | 84 | 272 |
| Mexico | 165 | 227 |
| United States | 857 | 1,361 |
| Total | 1,106 | 1,860 |
| Europe: | | |
| Spain | 180 | 272 |
| U.S.S.R. | 1,814 | 2,268 |
| Total | 1,994 | 2,540 |
| Africa: | | |
| Botswana | 188 | 227 |
| World total ² | 3,300 | 4,600 |

The reserve base includes demonstrated resources that are currently economic (reserves), marginally economic (marginal reserves), and some of those that are currently subeconomic (subeconomic resources). These definitions of reserves and reserve base are published in U.S. Geological Survey Circular 831, "Principles of a Resource/Reserve Classification for Minerals." ²Data do not add to total shown because of independent rounding.

NOTE.—Resources of sodium sulfate are known to also exist in Antarctica, Argentina, Chile, India, Iran, Italy, Mongolia, Romania, the Republic of South Africa, and Turkey. Production of synthetic sodium sulfate is dependent on the supply and demand of the primary product.

TABLE 4 TIME-VALUE RELATIONSHIPS FOR SODIUM SULFATE

| - | | Average annual value, dollars per ton | | | | | | | | |
|------|----------|---------------------------------------|-------------------------|--------|--|--|--|--|--|--|
| | | Natural | sodium sulfate | | | | | | | |
| Year | Actual v | alue | Based on co 1991 dol | | | | | | | |
| | Short | Metric | Short | Metric | | | | | | |
| | ton | ton | ton | ton | | | | | | |
| 1970 | 18.28 | 20.15 | 60.93 | 67.16 | | | | | | |
| 1971 | 16.00 | 17.64 | 50.59 | 55.77 | | | | | | |
| 1972 | 16.26 | 17.92 | 49.03 | 54.05 | | | | | | |
| 1973 | 17.26 | 19.03 | 48.90 | 53.90 | | | | | | |
| 1974 | 23.99 | 26.44 | 62.51 | 68.91 | | | | | | |
| 1975 | 41.48 | 45.72 | 98.64 | 108.73 | | | | | | |
| 1976 | 49.25 | 54.29 | 110.18 | 121.45 | | | | | | |
| 1977 | 46.09 | 50.81 | 96.47 | 106.34 | | | | | | |
| 1978 | 46.06 | 50.77 | 89.37 | 98.51 | | | | | | |
| 1979 | 55.69 | 61.39 | 99.48 | 109.66 | | | | | | |
| 1980 | 62.42 | 68.81 | 101.86 | 112.28 | | | | | | |
| 1981 | 71.03 | 78.30 | 105.33 | 116.11 | | | | | | |
| 1982 | 83.00 | 91.49 | 115.88 | 127.74 | | | | | | |
| 1983 | 93.30 | 102.85 | 125.18 | 137.99 | | | | | | |
| 1984 | 92.16 | 101.59 | 118.49 | 130.61 | | | | | | |
| 1985 | 92.19 | 101.62 | 114.26 | 125.95 | | | | | | |
| 1986 | 86.11 | 94.92 | 103.97 | 114.61 | | | | | | |
| 1987 | 86.72 | 95.59 | 101.46 | 111.84 | | | | | | |
| 1988 | 78.81 | 86.87 | 88.75 | 97.83 | | | | | | |
| 1989 | 83.05 | 91.55 | 89.64 | 98.81 | | | | | | |
| 1990 | 87.66 | 96.63 | 90.84 | 100.13 | | | | | | |
| 1991 | 79.23 | 87.34 | 79.23 | 87.34 | | | | | | |

Based on the average valuation by producers of their annual total production and reported sales. The values incorporate the price differences changed by producers for the same finished product sold in bulk at the plant.

Final 1991 implicit price deflators for 1991 are based on gross domestic product and not gross national product, which was

used previously. Based on 1987=100.

TABLE 5
SODIUM SULFATE SUPPLY-DEMAND RELATIONSHIPS¹

(Thousand metric tons)

| 1981 | 1982 | 1983 | 1984 | 1985 | 1986 | 1987 | 1988 | 1989 | 1990 | 1991 |
|---------|---|---|--|---|------------------|-------------------|--------------------|------------------|-------------------|------------------|
| | | • | World Produ | ection | | | | , | | |
| 1,008 | 784 | 776 | 791 | 736 | 763 | 725 | 743 | 685 | '713 | 696 |
| 3,693 | 3,337 | 3,306 | 3,611 | 3,773 | 3,846 | ⁴ ,170 | r4,200 | *4,246 | ⁴ ,157 | •4,141 |
| 4,701 | 4,121 | 4,082 | 4,402 | 4,509 | 4,609 | ⁴ ,895 | ¹ 4,943 | *4,931 | *4,870 | •4,837 |
| | COMPO | NENTS AN | D DISTRIB | JTION OF I | J.S. SUPP | LY | | | | |
| 1,008 | 784 | 776 | 7 91 | 736 | 763 | 725 | 743 | 685 | - 713 | 696 |
| 249 | 357 | 311 | 240 | 177 | 171 | 125 | 136 | 172 | 162 | 157 |
| 30 | 60 | 27 | 44 | 54 | 28 | 65 | 50 | 54 | 24 | 39 |
| 1,287 | 1,201 | 1,114 | 1,075 | 967 | 962 | 915 | 929 | 911 | ⁷ 899 | 892 |
| | | | | | | | | 1. | | |
| 60 | 27 | 44 | 54 | 28 | 65 | 50 | 54 | 24 | 39 | 35 |
| 112 | 101 | 83 | 69 | 108 | 101 | 111 | 77 | 62 | 62 | 103 |
| 1,115 | 1,073 | 987 | 952 | 831 | 796 | 754 | 798 | ⁵ 825 | ¹ 798 | 754 |
| | | U.S. | DEMAND P | ATTERN° | | | | | | |
| 62 | 54 | 50 | 49 | 48 | 48 | 45 | 48 | 33 | r 32 | 36 |
| 508 | 490 | 464 | 454 | 445 | 239 | 226 | 239 | 231 | ⁻ 223 | 200 |
| 435 | 426 | 425 | 363 | 318 | 414 | 392 | 415 | 495 | *479 | 400 |
| 110 | 103 | 48 | 86 | 20 | 95 | 91 | 96 | 66 | ^r 64 | 118 |
| 1,115 | 1,073 | 987 | 952 | 831 | 796 | 754 | 798 | ¹ 825 | ⁻⁷⁹⁸ | 754 |
| | | | VALUE | S ⁴ | | | | | | |
| \$71.03 | \$83.30 | \$93.30 | \$92.16 | \$92.19 | \$86.11 | \$86.72 | \$78.81 | \$83.05 | \$87.66 | \$79.23 |
| \$78.20 | \$ 01.40 | \$102.85 | \$101.50 | \$101.62 | \$04.02 | \$05.50 | ¢96 97 | \$01.55 | \$06.62 | \$87.34 |
| | 1,008 3,693 4,701 1,008 249 30 1,287 60 112 1,115 62 508 435 110 1,115 | 1,008 784 3,693 3,337 4,701 4,121 COMPOI 1,008 784 249 357 30 60 1,287 1,201 60 27 112 101 1,115 1,073 62 54 508 490 435 426 110 103 1,115 1,073 \$71.03 \$83.30 | 1,008 784 776 3,693 3,337 3,306 4,701 4,121 4,082 COMPONENTS ANI 1,008 784 776 249 357 311 30 60 27 1,287 1,201 1,114 60 27 44 112 101 83 1,115 1,073 987 U.S. 1 62 54 50 508 490 464 435 426 425 110 103 48 1,115 1,073 987 \$71.03 \$83.30 \$93.30 | World Product 1,008 784 776 791 3,693 3,337 3,306 3,611 4,701 4,121 4,082 4,402 COMPONENTS AND DISTRIBUTED 1,008 784 776 791 249 357 311 240 30 60 27 44 44 1,287 1,201 1,114 1,075 | World Production | World Production | World Production | Norld Production | Note | World Production |

[&]quot;Estimated using data from "Chemical Profile" issues on sodium sulfate by Chemical Marketing Reporter for 1980, 1983, 1986, and 1989. 'Revised.

^{&#}x27;Natural and synthetic except where noted. Synthetic sodium sulfate data obtained from the Bureau of the Census are revised periodically and may differ from previous published reports by the U.S. Bureau of Mines. World production data also are periodically revised on receipt of updated information.

²Natural sodium sulfate only.

Includes ceramics, chemicals (potassium sulfate, sodium hyposulfite, sodium sulfide, sodium silicate, and sodium aluminum sulfate), feed supplements, printing inks, sulfonated oils, textile dyeing, veterinary medicines, and viscose sponges.

⁴Dollars per ton for natural sodium sulfate, f.o.b. mine or plant.

⁵Although data from 1990 and thereafter will be published in metric units, historical values based on short will continue to be published for reference.

TABLE 6 SYNTHETIC AND NATURAL SODIUM SULFATE¹ PRODUCED IN THE **UNITED STATES**

(Thousand metric tons and thousand dollars)

| | • | and natura | al ² | Synthetic | Natu | ral |
|------|---|------------------|--------------------|-----------|----------|-------|
| Year | Lower purity ³ (99% or less) | High purity | Total ⁴ | Quantity | Quantity | Value |
| 1970 | 509 | 737 | 1,246 | 703 | 543 | 10,93 |
| 1971 | 466 | 765 | 1,231 | 607 | 624 | 11,00 |
| 1972 | 477 | 727 | 1,204 | 568 | 636 | 11,39 |
| 1973 | 481 | 824 | 1,305 | 695 | 610 | 11,59 |
| 1974 | 513 | 710 | 1,223 | 602 | 621 | 16,4 |
| 1975 | 391 | 722 | 1,113 | 508 | 605 | 27,6 |
| 1976 | 422 | 695 | 1,117 | 516 | 601 | 32,6 |
| 1977 | 614 | 474 | 1,088 | 511 | 577 | 29,3 |
| 1978 | 599 | 461 | 1,060 | 511 | 549 | 27,8 |
| 1979 | 555 | 462 | 1,017 | 533 | 484 | 29,6 |
| 1980 | 613 | 421 | 1,033 | 504 | 529 | 36,3 |
| 1981 | 604 | 404 | 1,008 | 456 | 552 | 43,1 |
| 1982 | 420 | 364 | 784 | W | W | , |
| 1983 | 388 | 388 | 776 | 392 | 384 | 39,4 |
| 1984 | 388 | 403 | 791 | 396 | 395 | 40,1 |
| 1985 | 340 | 396 | 736 | 383 | 353 | 35,8 |
| 1986 | 328 | 435 | 763 | 404 | 359 | 34,1 |
| 1987 | 312 | ^r 413 | 725 | 379 | 346 | 33,0 |
| 1988 | 312 | 431 | 743 | 382 | 361 | 31,3 |
| 1989 | 291 | 394 | 685 | 345 | 340 | 31,1 |
| 1990 | ² 345 | ³ 68 | '713 | 364 | 349 | 33,7 |
| 1991 | 354 | 342 | 696 | 342 | 354 | 30,9 |

Revised. W Withheld to avoid disclosing company proprietary data.

²Current Industrial Reports, Inorganic Chemicals, Bureau of the Census. Revisions from 1988 Annual (Preliminary), MA28A, Nov. 1989,

TABLE 7 SODIUM SULFATE YEAREND PRICES

| | | 1990 | 1991 |
|---|---------|-------------------|-------------------|
| Sodium sulfate (100% Na ₂ SO ₄): | | | |
| East, bulk, carlot, works, freight equalized | per ton | \$113.00-\$114.00 | \$113.00-\$114.00 |
| Gulf, bulk, carlot, same basis | do. | 90.00- 105.00 | 110.00 |
| West, bulk, carlot, same basis | do. | 122.00 | 127.00 |
| Salt cake (100% Na ₂ SO ₄): | | | |
| East, bulk, f.o.b. works | do. | 65.00- 62.00 | 72.00 |
| West, same basis | do. | 90.00- — | _ |

Sources: Chemical Marketing Reporter. Current Prices of Chemicals and Related Materials. V. 238, No. 27, Dec. 31, 1990, p. 31, and V. 240, No. 27, Dec. 30, 1991, p. 31.

¹All quantities converted to 100% Na₂SO₄ basis.

p. 11.
³Includes Glauber's salt.

Data may not add to totals shown because of independent rounding.

TABLE 8
U.S. IMPORTS FOR CONSUMPTION OF SODIUM SULFATE

(Thousand metric tons and thousand dollars)

| Year | Disodium sulfate, salt cake ^{1 2} | | Disodium othe | • | Т | otal ⁴ |
|------|---|--------------------|------------------|--------------------|----------|--------------------|
| | Quantity | Value ⁵ | Quantity | Value ⁵ | Quantity | Value ⁵ |
| 1987 | 34 | 2,189 | 92 | 8,173 | 125 | 10,363 |
| 1988 | 27 | 1,930 | 109 | 10,034 | 136 | 11,962 |
| 1989 | 41 | 3,350 | 132 | 10,641 | 173 | 13,990 |
| 1990 | 40 | 3,277 | 121 | 9,879 | 162 | 13,155 |
| 1991 | 57 | 5,139 | 100 | 8,668 | 157 | 13,807 |

¹Beginning in 1989, import data were reclassified under the Harmonized Tariff System. Salt cake is HTS No. 2833111000. In prior years, salt cake was under TSUSA No. 4214200.

²Includes Glauber's salt as follows: 1987--666 tons (\$38,318); and 1988--604 tons (\$16,963). TSUSA No. was 4214600.

³Harmonized Tariff System No. 2833115000 in 1989, changed to No. 2833115010 in 1990; TSUSA No. 4214400 for prior years.

Data may not add to totals shown because of independent rounding.

⁵C.i.f. value at U.S. ports.

Source: Bureau of the Census.

U.S. IMPORTS OF SODIUM SULFATE, BY COUNTRY

| Country | | ım sulfate, t cake ^l | Disodium othe | • | Total | |
|------------------------------|---------------------------|------------------------------------|---------------------------|---------------------------------|---|---------------------|
| County | Quantity (metric tons) | Value ³ (dollars) | Quantity (metric tons) | Value ³ (dollars) | Quantity (metric tons) | Value3 (dollars) |
| 1990: | | | | | (************************************** | (|
| Brazil | 122 | 21,045 | _ | _ | 122 | 21,045 |
| Canada | 40,117 | 3,220,484 | 103,164 | 8,584,982 | 143,281 | 11,805,466 |
| Finland | 28 | 9,794 | | · _ | 28 | 9,794 |
| Germany, Federal Republic of | 14 | 1,426 | - | _ | 14 | 1,426 |
| Ireland | 1 | 5,447 | _ | _ | 1 | 5,447 |
| Japan | 40 | 18,407 | _ | | 40 | 18,407 |
| Mexico | _ | _ | 18,179 | 1,293,881 | 18,179 | 1,293,881 |
| Total | 40,322 | 3,276,603 | 121,343 | 9,878,863 | 161,665 | 13,155,466 |
| 1991: | | | | | | |
| Brazil | 133 | 20,839 | _ | _ | 133 | 20,839 |
| Canada | 56,956 | 5,062,033 | 96,025 | 8,375,281 | 152,981 | 13,437,314 |
| Finland | 22 | 4,553 | _ | _ | 22 | 4,553 |
| Germany, Federal Republic of | 179 | 17,939 | _ | _ | 179 | 17,939 |
| Japan | 58 | 33,592 | _ | _ | 58 | 33,592 |
| Mexico | _ | _ | 3,527 | 292,506 | 3,527 | 292,506 |
| Total | 57,348 | 5,138,956 | 99,552 | 8,667,787 | 156,900 | 13,806,743 |

Beginning in 1989, import data were reclassified under the Harmonized Tariff System. Salt cake is HTS No. 2833111000. In prior years, salt cake was under TSUSA No. 4214200.

²Harmonized Tariff System No. 2833115000 in 1989, changed to No. 2833115010 in 1990. TSUSA No. 4214400 for prior years.

³C.i.f. value at U.S. ports.

Source: Bureau of the Census.

TABLE 10 U.S. EXPORTS OF SODIUM SULFATE

(Thousand metric tons and thousand dollars)

| Year | Disodium sulfate, salt cake ¹ | | Disodium s other | • | Total | 3 . |
|------|---|--------------------|---------------------|--------------------|----------|--------------------|
| | Quantity | Value ⁴ | Quantity | Value ⁴ | Quantity | Value ⁴ |
| 1987 | 96 | 8,882 | 15 | 1,672 | 111 | 10,554 |
| 1988 | 62 | 5,128 | 15 | 3,609 | 77 | 8,737 |
| 1989 | 60 | 5,409 | 2 | 832 | 62 | 6,241 |
| 1990 | 61 | 6,092 | 1 | 612 | 62 | 6,704 |
| 1991 | 82 | 8,316 | 21 | 3,179 | 103 | 11,495 |

Prior to 1989, salt cake was Schedule B No. 4214200. In 1989, it was reclassified under the Harmonized Tariff System as HTS No. 2833111000.

²Prior to 1989, other sodium sulfate was Schedule B No. 4214500. In 1989, it is isted as HTS No. 2833115000.

⁵Data may not add to totals shown because of independent rounding.

'C.i.f. value at U.S. ports.

Source: Bureau of the Census.

TABLE 11
U.S. EXPORTS OF SODIUM SULFATE, BY COUNTRY

| | Disodium salt ca | | Disodium s other | | Total ³ | |
|------------------------------|---------------------------|---------------------------------|---------------------------|---------------------------------|---------------------------|---------------------|
| Country - | Quantity (metric tons) | Value ⁴ (dollars) | Quantity (metric tons) | Value ⁴ (dollars) | Quantity (metric tons) | Value⁴ (dollars) |
| 990: | | | | | | |
| Australia | 32,628 | 3,468,288 | <u> </u> | - | 32,628 | 3,468,288 |
| Bahrain | <u> </u> | | 9 | 19,358 | 9 | 19,358 |
| Brazil | | - . | 4 | 15,707 | 4 | 15,707 |
| Canada | 375 | 50,141 | - | <u> </u> | 375 | 50,141 |
| China | 4. x ² 2 - | , | 17 | 24,339 | 17 | 24,339 |
| Colombia | 4,418 | 246,519 | | _ | 4,418 | 246,519 |
| Costa Rica | | · _ | 18 | 12,730 | 18 | 12,730 |
| Denmark | <u> </u> | | 5 | 11,660 | 5 | 11,660 |
| Dominican Republic | | _ | 138 | 40,721 | 138 | 40,721 |
| France | | · <u> </u> | 4 | 17,280 | 4 | 17,280 |
| Germany, Federal Republic of | | - | 5 | 12,325 | 5 | 12,325 |
| Hong Kong | · | · · · · · · · · · · · · | 47 | 61,458 | 47 | 61,458 |
| Indonesia | | · _ | 30 | 24,000 | 30 | 24,000 |
| Italy | | , | 9 | 63,318 | 9 | 63,318 |
| Japan | - | | 15 | 21,025 | 15 | 21,025 |
| Korea, Republic of | 5,586 | 633,418 | <u>-</u> | _ | 5,586 | 633,418 |
| Mexico | 334 | 35,802 | 249 | 84,000 | 583 | 119,802 |
| Netherlands | | _ | 1 | 3,759 | 1 | 3,759 |
| New Zealand | 10,585 | 946,663 | | _ | 10,585 | 946,663 |
| Panama | 70 | 12,125 | | _ | 70 | 12,125 |
| Portugal | | _ | 103 | 63,280 | 103 | 63,280 |
| Singapore | 420 | 43,560 | 27 | 33,016 | 447 | 76,576 |
| Spain | _ | _ | 1 | 3,306 | . 1 | 3,306 |
| Switzerland | _ | | 6 | 4,222 | 6 | 4,222 |
| Taiwan | _ | _ | 181 | 77,734 | 181 | 77,734 |
| Thailand | 6,205 | 639,117 | _ | _ | 6,205 | 639,117 |
| United Kingdom | 0,203 | - | 16 | 18,661 | 16 | 18,661 |
| Venezuela Venezuela | 160 | 16,496 | _ | | 160 | 16,496 |
| | 60,781 | 6,092,129 | 885 | 611,899 | 61,666 | 6,704,028 |
| Total ³ | = | 0,072,127 | | U11,077 | | 0,707,020 |
| | 24 172 | 2 474 961 | | | 34,172 | 3,474,861 |
| Australia | 34,172 | 3,474,861 | | _ | | |
| Belize | 19 | 3,239 | _ | 12 912 | 19 4 | 3,239 12,813 |
| Brazil | | 07.264 | 4 | 12,813 | 856 | 97,264 |
| Canada | 856 15 262 | 97,264 | _ | _ | | |
| Chile | 15,262 | 1,369,796 | _ | 161 740 | 15,262 | 1,369,796 |
| China | _ | - | 38 | 151,748 | 38 | 151,748 |
| Colombia | 4,993 | 353,474 | 9,130 | 614,288 | 14,123 | 967,762 |
| Dominican Republic | _ | _ | 420 | 105,512 | 420 | 105,512 |
| Ecuador | | _ | 14 | 13,477 | 14 | 13,477 |
| Egypt | 54 | 15,000 | | _ | 54 | 15,000 |
| Germany, Federal Republic of | | _ | 5 | 22,844 | 5 | 22,844 |
| Hong Kong | _ | _ | 29 | 24,152 | 29 | 24,152 |
| Israel | _ | _ | 2 | 11,060 | 2 | 11,060 |
| Italy | | | 29 | 10,211 | 29 | 10,211 |

SODIUM SULFATE—1991

TABLE 11—Continued
U.S. EXPORTS OF SODIUM SULFATE, BY COUNTRY

| Country | Disodium salt ca | • | Disodium othe | | Total ³ | l ₃ | |
|---------------------------|---------------------------|---------------------------------------|---------------------------|---------------------------------|---------------------------|---------------------------------|--|
| | Quantity (metric tons) | Value ⁴ (dollars) | Quantity (metric tons) | Value ⁴ (dollars) | Quantity (metric tons) | Value ⁴ (dollars) | |
| Jamaica | | _ | 13 | 22,001 | 13 | 22,001 | |
| Japan | <u>-</u> | | 445 | 216,868 | 445 | 216,868 | |
| Korea, Republic of | 5,417 | 650,067 | 9,374 | 1,176,924 | 14,791 | 1,826,991 | |
| Malaysia | _ | _ | 1 | 3,649 | 1 | 3,649 | |
| Mexico | 223 | 30,941 | 726 | 257,472 | 949 | 288,413 | |
| Netherlands | | _ | 2 | 8,055 | 2 | 8,055 | |
| New Zealand | 8,160 | 765,694 | 460 | 400,448 | 8,620 | 1,166,142 | |
| Nigeria | 5,071 | 701,810 | - | | 5,071 | 701,810 | |
| Philippines | 35 | 6,781 | 14 | 7,897 | 49 | 14,678 | |
| South Africa, Republic of | | _ | 20 | 29,049 | 20 | 29,049 | |
| Switzerland | | _ | 18 | 7,924 | 18 | 7,924 | |
| Taiwan | 25 | 5,000 | 18 | 31,115 | 43 | 36,115 | |
| United Kingdom | | · · · · · · · · · · · · · · · · · · · | 18 | 8,735 | 18 | 8,735 | |
| Venezuel a | 7,862 | 842,248 | 83 | 42,686 | 7,945 | 884,934 | |
| Total ³ | 82,149 | 8,316,175 | 20,863 | 3,178,928 | 103,012 | 11,495,103 | |

Prior to 1989, salt cake was Schedule B No. 42114200. In 1989, it was reclassifed under the Harmonized Tariff System as HTS No. 2833111000.

F.a.s. value at U.S. ports.

Source: Bureau of the Census.

²Prior to 1989, other sodium sulfate was Schedule B No. 4214500. In 1989, it is listed as HTS No. 2833115000.

³Data may not add to totals shown because of independent rounding.

TABLE 12
SODIUM SULFATE: WORLD PRODUCTION, BY COUNTRY¹

(Metric tons)

| Country ² | 1987 | 1988 | 1989 | 1990 | 1991° |
|-----------------------------------|---------------------------|------------------------|-----------|---------------------|----------------------|
| Natural: | _ | * . | | | |
| Argentina | 27,483 | 15,341 | 10,281 | °11,000 | 10,500 |
| Canada | 342,076 | 330,971 | 327,000 | 347,000 | 340,000 |
| Chile ³ | 12,406 | 15,879 | 10,245 | *13,497 | 13,000 |
| China ^{e 4} | 18,000 | 27,000 | 27,000 | 27,000 | 28,000 |
| Egypt | 42,484 | 42,500 | 45,677 | ⁵ 41,418 | 41,000 |
| Iran | 264,442 | 213,521 | 184,848 | 176,951 | 180,000 |
| Mexico ⁵ | 486,245 | 502,448 | 603,551 | °650,000 | 650,000 |
| Netherlands ^e | 22,000 | 22,000 | 22,000 | 22,000 | 22,000 |
| South Africa, Republic of | 241 | 255 | 15 | 20 | 20 |
| Spain | 475,255 | °450,000 | 450,000 | ' °430,000 | 450,000 |
| Turkey | 82,628 | 79,427 | r *85,000 | r e 85,000 | 85,000 |
| U.S.S.R.° 6 | 365,000 | 375,000 | 365,000 | 340,000 | 320,000 |
| United States (sold by producers) | 346,140 | 361,345 | 339,761 | 349,256 | ⁷ 353,836 |
| Total | 2,484,400 | 2,435,687 | 2,470,378 | 2,493,142 | 2,493,356 |
| Synthetic: | - | | | | |
| Austria ^e | 109,000 | 118,000 | 120,000 | 120,000 | 120,000 |
| Belgium ^e | 260,000 | 255,000 | 255,000 | 250,000 | 250,000 |
| Brazil ^e | 7.000 | 9,000 | 9,000 | 9,000 | 9,000 |
| Chile ⁸ | 48,000 | 47,000 | '56,245 | '59,509 | 60,000 |
| Finland ^e | 35,000 | 35,000 | 33,000 | '33,000 | 33,000 |
| France ^e | 115,000 | 154,000 | 120,000 | 120,000 | 120,000 |
| Germany, Federal Republic of: | | | | | |
| Eastern states | 179,000 | 180,000 | 175,000 | *170,000 | 160,000 |
| Western states | 164,000 | 175,000 | 172,000 | 167,000 | 165,000 |
| Total | 343,000 | 355,000 | 347,000 | 337,000 | 325,000 |
| Greece ^e | 7,000 | 7,000 | 6,000 | * 6,000 | 6,000 |
| Hungarye | 9,000 | 9,000 | 9,000 | *8,000 | 8,000 |
| Italy | 80.000 | 127,000 | 130,000 | 130,000 | 125,000 |
| Japan | 255,313 | 246,541 | 256,393 | 253,131 | 254,000 |
| Netherlands ^e | 15,000 | 15,000 | 15,000 | 15,000 | 15,000 |
| Pakistan ^c | 1,000 | 1,000 | 1,000 | 1,000 | 1,000 |
| Portugal ^c | 55,000 | 54,000 | 55,000 | 55,000 | 50,000 |
| Spaine | 165,000 | 165,000 | 165,000 | 160,000 | 150,000 |
| Sweden ^e | 100,000 | 100,000 | 100,000 | 100,000 | 100,000 |
| Turkey ^e | 27,000 | 27,000 | 27,000 | 27,000 | 30,000 |
| U.S.S.R.* 6 | 260,000 | 270,000 | 270,000 | 250,000 | 220,000 |
| United Kingdom ^e | 90,000 | 90,000 | 90,000 | 90,000 | 90,000 |
| United States ⁹ | 391,541 | 381,517 | 345,555 | 315,604 | ⁷ 342,576 |
| Yugoslavia | 37,556 | 41,479 | '50,333 | '37,953 | 35,000 |
| Total | 2,410,410 | 2,507,537 | 2,460,526 | 2,377,197 | 2,343,576 |
| Grand total | - - '4,894,810 | ¹ 4,943,224 | 4,930,904 | *4,870,339 | 4,836,932 |

Estimated. Revised.

Table includes data available through May 6, 1992.

In addition to the countries listed, China, Norway, Poland, Romania, and Switzerland are known or are assumed to have produced synthetic sodium sulfate, and other unlisted countries may have produced this commodity, but production figures are not reported, and general information is not adequate for the formulation of reliable estimates of output levels.

^{&#}x27;Natural mine output, excluding byproduct output from the nitrate industry, which is reported separately under "Synthetic" in this table.

Byproduct sodium sulfate is known to be recovered but reliable data are not available; not included under "Synthetic."

^{*}Total output as reported in the Anuario Estadístico de la Industria Química Mexicana.

^{*}Conjectural estimates based on 1968 information on natural sodium sulfate and general economic conditions.

Reported figure.

Byproduct of nitrate industry.

Derived approximate figures; data presented are the difference between reported total sodium sulfate production (natural and synthetic not differentiated) and reported natural sodium sulfate sold by producers (reported under "Natural" in this table).

FIGURE 1
PRODUCTION OF SODIUM SULFATE NATURAL VERSUS SYNTHETIC

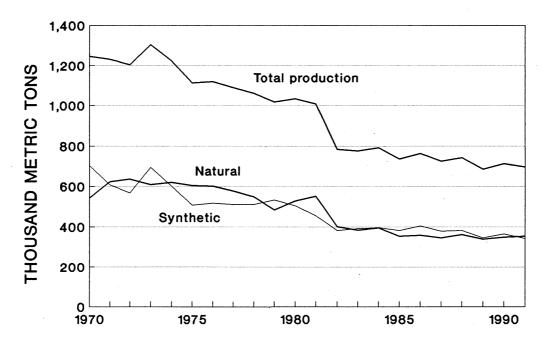
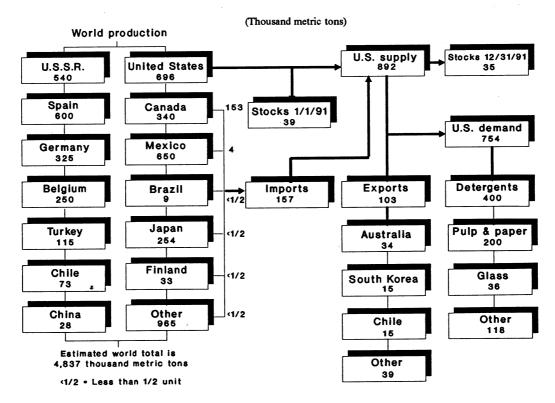


FIGURE 2
SODIUM SULFATE SUPPLY-DEMAND RELATIONSHIPS, 1991



SODIUM SULFATE—1991

FIGURE 3
SODIUM SULFATE END USES

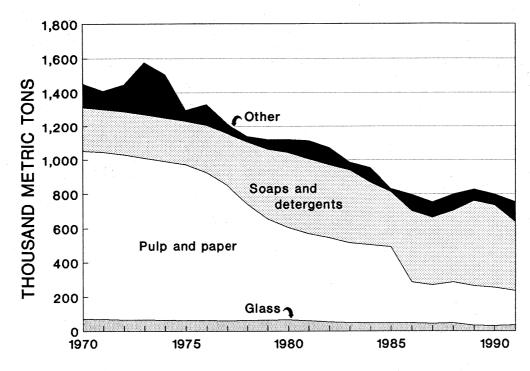


FIGURE 4
IMPORTS AND EXPORTS OF SODIUM SULFATE

