Stone-Front Farm got its start in 1903, when Elam Bultles and his wife Daisy bought the farm at the time of their marriage. The farm has long been a home for Registered Holstein cattle; the Stone-Front name and prefix was derived from the fieldstone exterior of the oldest part of the house, and from the stones at the front of the lawn.

Lee and Lucile Bultles continued developing the Registered Holstein herd, and also maintained a large flock of laying hens for an egg route and on-farm egg customers.

The Bultles family has shown their cattle at county and state fairs and at the district and state Holstein shows. They encouraged others by hosting twilight meetings, judging practices, and fitting workshops. Often, calves and heifers are loaned to area youth to be their 4-H or FFA projects.

Breeding stock has been sold locally and has also been exported to Germany, France, Africa, Venezuela, Iran, Mexico and Japan. One cow, "Stone-Front Prestige Angle," was a 3-time All-American for her new owner.

Elam and Barbara Bultles expanded the farm into "cash crops" and added more acres to the farm unit, raising hay, corn and winter wheat. A grain-drying system was also erected. Conservation practices were also expanded, including the construction of terraces on hillsides, development of grass waterways, and establishment of wildlife habitat and marshes. The dairy herd has recently been moved to the more rural setting of Grant County. Andy Bultles is now managing and expanding the herd.

Elam and Barbara Bultles