Plain Tailored Sleeve.

Mark through the numbers on block which are the same as bust measure, and join together as shown on diagram.
Tailored Sleeve With Front Seam Turned In.

Allow 3/4 inch on front sleeve seam, from the regular block on front line.

Take same amount away from similar portion on under sleeve. Stretch the top sleeve well on the front seam at elbow portion, and at the same time shape the under sleeve in like proportion. This regulates the seam, causing it to always turn in properly. Also, for this reason under sleeve should contain a little more cloth at top and bottom.

Make the elbow and sleeve lengths according to your measurements. Place the sleeve front seams in 2 1/2 inches forward from under armhole coat seam.

All sizes of sleeves are made in the same manner.
Pleated Sleeve.

This diagram shows you how you can make a very full sleeve and a pleated top sleeve.

Draw a straight line through middle of top sleeve. Draw a straight line out from end of top sleeve.

For a gathered sleeve, go up 1 inch and out 1½ inches from end of top sleeve.

For a pleated top sleeve, go up twice as much and connect as per diagram.

For turned in sleeve seam, use same directions as shown in diagram No. 99.
Raglan Sleeve.

The front seam may be made similar to No. 97, or with turned in seam like No. 99.

From front sleeve point go down 2¾ inches to A. In back go down 3¾ to B. Connect A with B, and divide the line in half. Locate ¾ on under sleeve. From this portion, which is about 5½ inches below center dot between A and B, draw a straight line across under sleeve and divide in half. Repeat this performance at bottom of under sleeve. Now you have the center of top sleeve seams.

On top of upper sleeve go in 5 inches. From this go in 1 inch and from here go in ¾ inch.

Draw a line from A through 5 to a degree 7 inches beyond 5. Draw a line from B through 1 to a degree 7 inches beyond 1. Add a ¾ width on each of both ends at 7. This will finish the width on neck. On the under sleeve end go down ½ inch. From here go down ¼ inch. Now connect ½, 5, 7 and 3¾. Connect ¼, ¾, 7 and 3¾. This rounds out sufficient room for the shoulders.

The two opposite crosses on end of each shoulder portion will show the correct location for the shoulder ends.

At both sides, go down 5 inches below the ¾ at top 7. On the front go out 2½ inches C from the shoulder seam. On the back from the shoulder seam go out 2¾ D. From end of top sleeve above B, go ¼ inch higher, and ½ inch out from the ¼.

Connect ¾, 2¾ D and ½ with B 3¾. Go up 2 inches on top end of front sleeve. Connect ¾ at 7 with 2¼ C and 2, which is 2 inches higher from front sleeve point.

All sizes of raglan sleeves are made in the same way. Arrange the elbow and length according to your measurements. The length from end of shoulder to 7 make according to measurements.